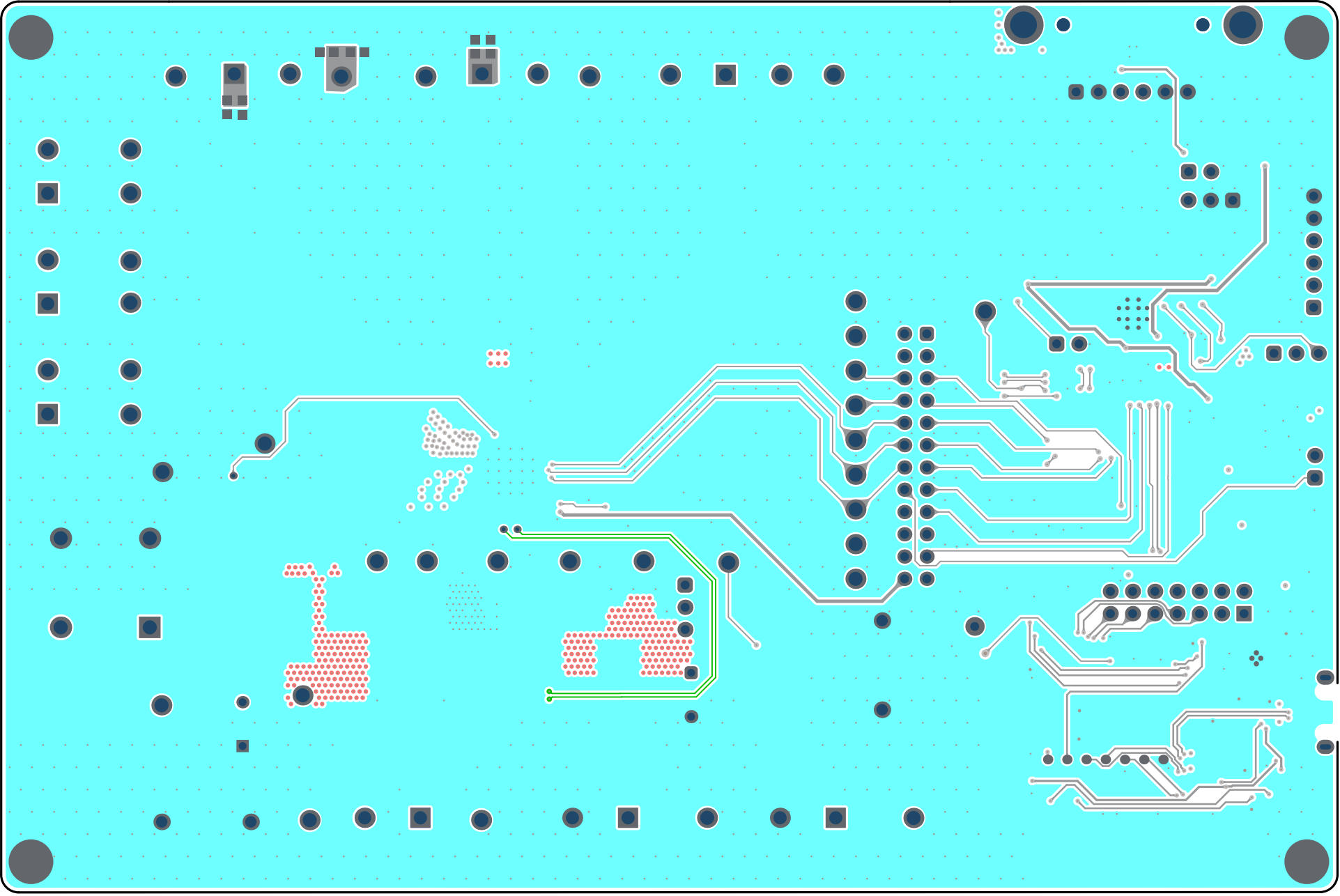

Bottom Solder